

# Test Certificate

No. 201104E-005

**Test type:** Durability test

**Products:** Sliding door S1500 symmetric, system 42  
Top roller, item no. 10.01.010  
Bottom roller, item no. 10.01.020  
Bottom track double, surface closed, 42 mm item no. 14.06.020  
Top track double 42 mm, item no. 14.05.020



The test items have carefully been controlled by qualified technical staff in the raumplus test center and examined at regular intervals based on DIN 1527.

**Processing**

<b>parameter:</b>	Procedure distance:	1200 mm
	Acceleration:	0,5m/s <sup>2</sup>
	Speed:	0,5m/s
	Holding time:	10 seconds
	Temperature:	approx. 19°C

Date:	Test type:	Number of cycles*:	Door weight:	Inspected by:
25/02/2011 - 29/03/2011	Durability test	100.000	approx. 40 kg	A. Riechmann

\* One cycle consists of one forward and one backward motion. Between these two motions a holding time of 10 seconds has to be observed.

The requirements made to the products tested have entirely been fulfilled.

Approved by:  
D. Lesemann  
Technics and Product Development Manager

*D. Lesemann*



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