

Test Certificate

Nr. 201107E-013

Test type: Durability test
Products: Swing door
Corner connector set, item no. 10.14.010
Pivot hinge, top set left, item no. 10.14.012
Pivot hinge, top set right, item no. 10.14.013



The test items have carefully been controlled by qualified technical staff in the raumplus test center and examined at regular intervals based on DIN 1527.

**Processing
parameter:**

Opening angle: 0 - 90°
Acceleration: 0,2 m/s²
Speed: 0,2 m/s
Holding time: 10 seconds
Temperature: approx. 20°C

Date:	Test type:	Number of cycles*:	Door weight:	Inspected by:
19/10/2006	Durability test	25.000	approx. 40 kg	A. Riechmann

* One cycle consists of one forward and one backward motion. Between these two motions a holding time of 10 seconds has to be observed.

The requirements made to the products tested have entirely been fulfilled.

Approved by:
D. Lesemann
Technics and Product Development Manager



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